

Tendencias en tecnologías de envase para responder a las demandas "convenience" de los consumidores Trends on packaging technology to fulfil consumer convenience demands

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Trends on packaging technology to fulfil consumer convenience demands

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Convenience

"Any fully or partially prepared foods in which significant preparation time, culinary skills, or energy inputs have been transferred from home kitchen to the food processor or distributor" (Traub and Odland, 1979)

Comfort and easy of use Saving of time and effort

Shifting and storing of time

Easy-opening
Easy preparation
Easy consume
Waste sorting

Easy cooking: dual ovenable Ingredient mix Whole meal: nutrition issues Longer shelf-life Better stock management at home

"Convenience Packaging"

Saving time for preparation:
Microwave and Conventional





Easy to carry, easy consuming, addressed to specific social groups (children, seniors, sportmen/sportwomen...)

















Keys of convenience food for seniors ENERALITAT CONSUMERS



CONVIPACK: Nuevos desarrollos de envases funcionalizados para alimentos: hacia la generación de envases "convenience".



Una manera de hacer Europa

- Traditional recipes. Traditional preparations using healthy products and good quality ingredients. No additives, natural preservation processes. They seek quality.
- 2. Easy to handle and with visibility. Age, limitation movility. Easy handle, easy-open and easy identification of the product (seen through package).
- 3. Microwave cooking/heating. Traditional and home made recipes, without getting dirty. Just heat and ready to eat.
- 4. Appealing presentation. Single whole meal or with one garnish at most are preferred. They do not like multi-compartment packagings (hospital's meals).
- 5. Information/communication in the packaging. Direct and clear messages. Easy to read and easy to follow indications. Realistic messages.
- 6. Way to prepare. They like to have information about the process, as well as information related to nutricionists, physicians an/or well-known chefs.
- 7. Product's benefits. Messages of their interest should be highlighted: low salt content, helps to control cholesterol, strengthen your defenses...
- 8. Packaging cost. They are not willing to pay extra cost, if they do not show clear benefits.



- 1. <u>Ready-to-eat (RTE):</u> take-away main courses, chilled sandwiches, salads, pies, etc. <u>Consumed on the way</u>.
- Ready to heat (RTH): chilled and frozen main courses (e.g. pizza), as well as dehydrated and canned food. Up to 15 min heating before consumption.
- 3. Ready to end-cook (RTEC): chilled and frozen (lasagne). More than 15 min heating before consumption.
- 4. Ready to cook (RTC): minimally prepared food. Full cooking of some or all of its components before consumption.



Social drivers for convenience demand

- 1. Ageing population
- 2. Changing household structure
- 3. Equitable distribution of tasks in household and longer working hours
- 4. Consumer prosperity and technology ownership
- 5. Declining cooking skills
- 6. Desire for new or remember experiences
- 7. Individualism
- 8. Healthy eating
- 9. Breakdown of traditional mealtimes
- 10. Value for money





1. Cooking in microwave

- Minimum food handling, no transfer from pack to tray/dish.
- · Shorten cook times.
- Meat, fish, vegetables and fruit
- Counter bags.
- If skin package, better "dish" presentation, messy ingredients.
 Improve consumer appeal.
- Stand-up bags: view and space economy.
- Steam cooking valves.
- Enable uniform steam cooking with microwave vent system
- Dual compartment steam cooking bags: Food and sauces are kept separate.

Counter bag www.sirane.com

MicVac®, special label as valve www.schur.com, www.sealpac.com

Better presentation www.sealedair.com

Microwave cooking www.schur.com

Valves design www.bemis.com

ProtectValve www.amcor.com

Sira-Cook™ Sira-Vent™ www.sirane.com





- 2. Dual ovenable: conventional/microwave/BBQ
 - Conventional oven or on a griddle, hot-plate or barbecue/BBQ
 - Polyester or Nylon roasting bags: 190-210°C. Good barrier and suitable for vacuum packed.
 - Thickness, 50-75 μm.
 - Meat (ribs, tenderloins), fish, poultry (even whole), seafood or vegetables.
 - Food is cooked with its own juices: tender and retained moisture.
 - Prevent drying-out and burning the product.
 - Hygienic: avoid contamination of the product, work surfaces and the consumer, with a straight to oven, fresh or frozen, prepared product.
 - Meets consumers' needs for hassle-free meal preparation and unattended cooking.
 - Eliminates pre-cook preparation (from 60 mins in 1993 to 20 min in 2023), just place the product in the oven and cook while doing other things.

Nylon oven/microwave bag/BBQ www.sirane.com

Oven Ease® sealedair.com





- 3. Cooking bags: "sous-vide"
 - Vacuum packaging.
 - Slow, low temperature.
 - Cooked slowly in a temperature-controlled 'water bath'. Up to 120°C.
 - If roasting, PA (180-210°C).
 - Meat, fish, vegetables and fruit.
 - Food retains moisture and nutrients.
 - Extends shelf-life as the bag remains air-tight.
 - No re-packaged.

Water bath for sous-vide www.sirane.com

"Sous-vide" bag www.schur.com



- 4. Susceptors (microwave).
 - Crispy food.
 - Hot-plates for bases of pizzas.
 - Multilayer structure designed for absorbing excess moisture and fat, whilst crisping up the food.
 - Films (pouches, sleeves, bags and wrap): paninis, pizzas, sausage rolls and pasties, as well as potato wedges, chips and popcorn.
 - Boxes, boards, sleeves and liners: paninis, meat slices, quiches, sausage rolls, molletes.
 - Potato baker: the liner crisps up the potato skin. Jacket potatoes, roast potatoes and croquettes





- 4. Susceptors (microwave).
 - Sira-Crisp™, Susceptor film, Patato-Bakers

Spanish market examples: pizzas and popcorns.

www.sirane.com







EASY: use, open.

- 5. Easy open and reseal:
 - Performance more demanded by consumer.
 - Different mechanisms: Adhesive peel (contamination), cohesive peel, delamination peel.
 - Example: BEMIS (PET EZ PeelTM ResealTM)



Easy open without compromising barrier integrity. PushPop de AMCOR.





EASY: assorted ingredients with different characteristics.

- 5. Multi-compartment packages.
 - Packages for salads.



Packages for ready-meals.

Schur® Star Squeeze 'n' Mix www.schur.com



 Other examples: package for powder milk (DUPONT), package with spoon included (SCHUR).



CONSUMER ATTRACTION:

- 6. Masking exudates.
 - Dual compartment vacuum package (PA/PE) with hygienic separation of meat and drip-loss.
 - Porous seam between both compartments.
 - Optimized maturation process.





EASY: dose.

- 5. Dispenser packages.
 - Individual dose.



www.sealpac.com

Accurate amount





www.superfos.com





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