



meetingPACK
2017

3rd
EDITION

6

¿Cómo puede afectar la nueva economía circular a la política de reciclado de Danone?
How will the new circular economy package influence Danone plastic recycling policy?

Philippe Diercxens (DANONE)



HOW WILL THE NEW CIRCULAR ECONOMY PACKAGE INFLUENCE DANONE PLASTIC RECYCLING POLICY?

ainia AIMPLAS

MEETINGPACK 2017

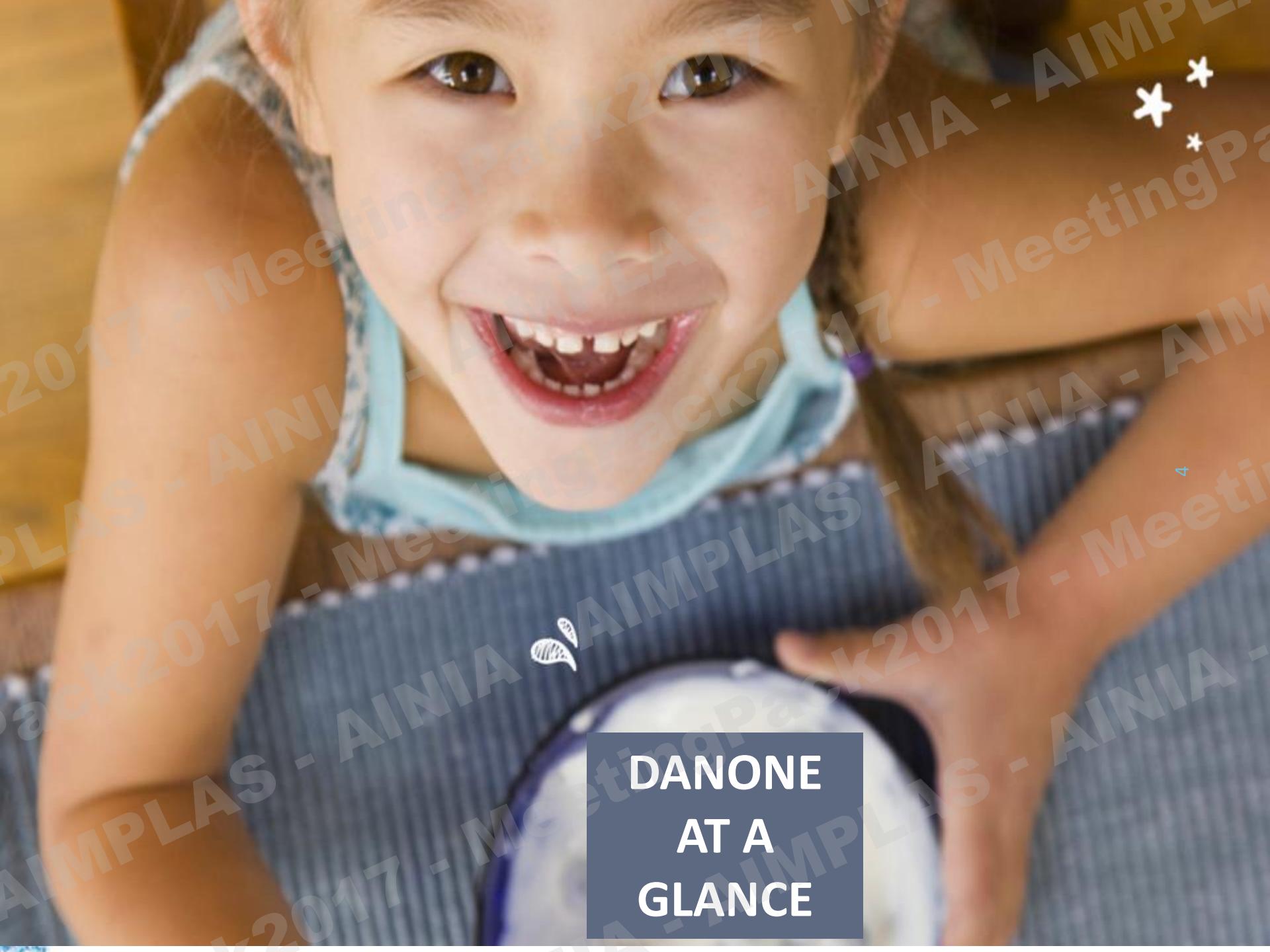
VALENCIA, MAY 31 - 2017



PRESENTATION CONTENT.

- ✓ Danone at a glance
- ✓ Plastic Packaging in a worldwide context
- ✓ Danone worldwide analysis of packaging put on the market.
- ✓ Packaging and packaging waste management.
 - UPSTREAM the product
 - Design for Circularity
 - Alternative packaging material
 - Bio-sourced plastic material
 - DOWNSTREAM the product
 - Organized countries
 - Non organized countries
- ✓ Danone Packaging Policy



A close-up photograph of a young child with light brown hair, smiling broadly. The child is wearing a light blue t-shirt with a dark blue丹能 (Danone) logo on the chest. The background is slightly blurred.

DANONE
AT A
GLANCE

OUR MISSION

VISION

A UNIQUE MISSION AND A DUAL ECONOMIC AND SOCIAL PROJECT AT THE HEART OF THE COMPANY

Our mission

Bringing health through food to as many people as possible.



Our dual economic and social project

As early as 1972, Antoine Riboud was drawing attention to the environmental and social impact of businesses on the planet.



LEADERSHIP POSITION ON 4 BUSINESS ACTIVITIES



€4.994 billion

No. 2 worldwide
Early life Nutrition



€1.593 billion

No. 1 in Europe**
Medical Nutrition

€4.768 billion

No. 2 worldwide (by volume)
Waters



€11.057 billion

No. 1 worldwide
Fresh Dairy Products

*2014 FY Sales
** West Europe



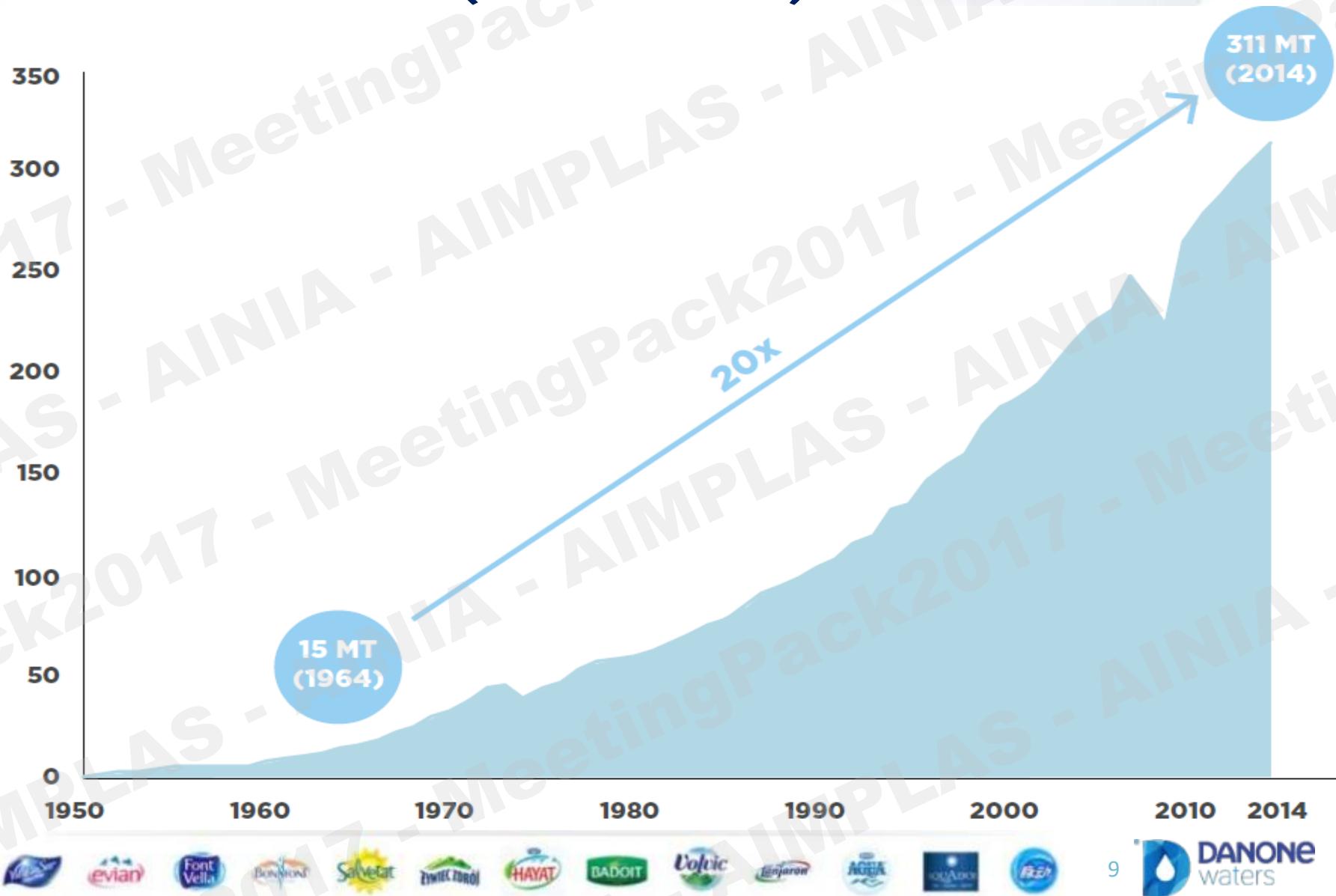
HEALTHY PORTFOLIO



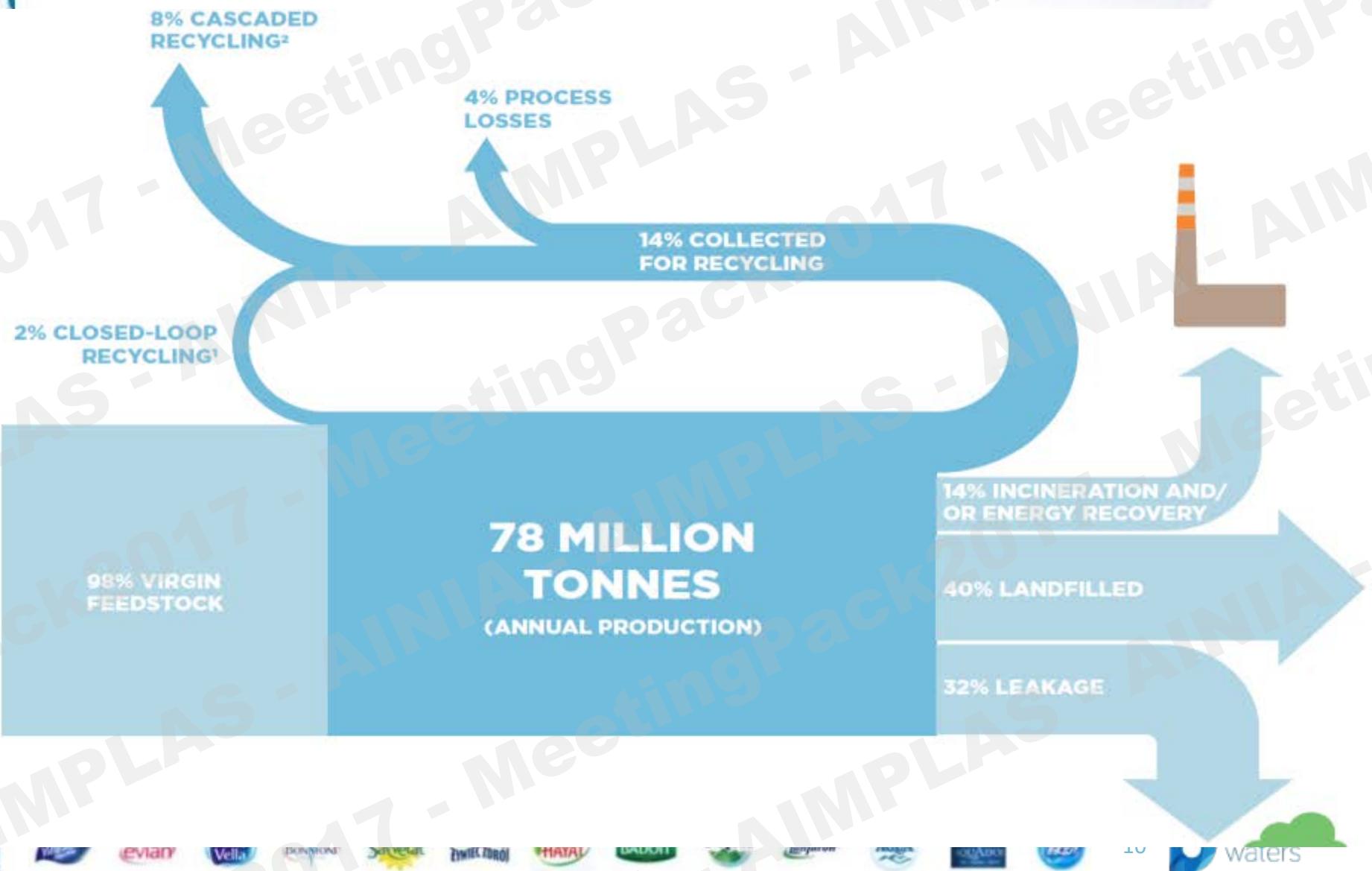
PLASTIC PACKAGING CONTEXT



GROWTH IN GLOBAL PLASTICS PRODUCTION (1950-2014)

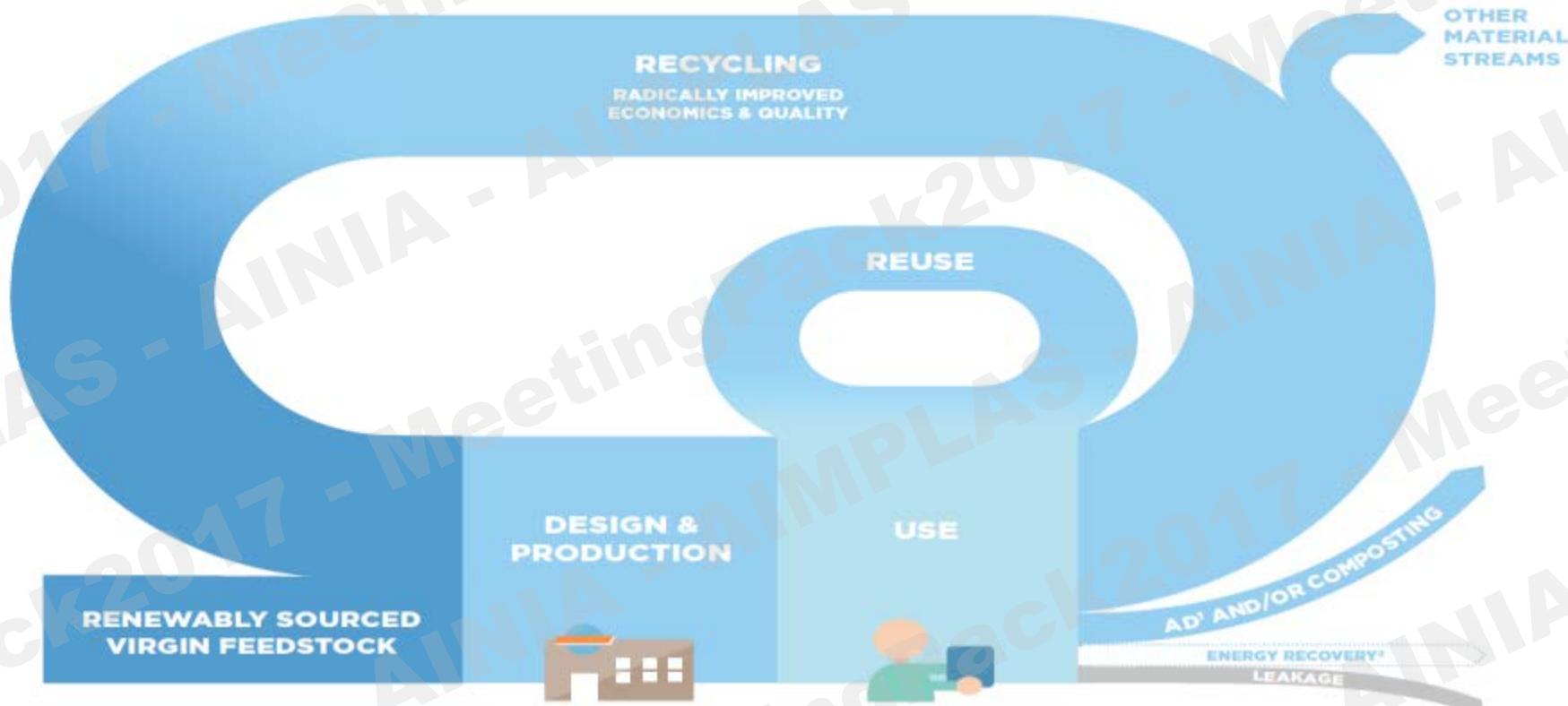


GLOBAL FLOWS OF PLASTIC PACKAGING MATERIAL IN 2013



AMBITION OF THE NEW PLASTICS ECONOMY

1 CREATE AN EFFECTIVE AFTER-USE PLASTICS ECONOMY



3 DECOUPLE PLASTICS FROM FOSSIL FEEDSTOCKS



DANONE waters

2 DRASTICALLY REDUCE THE LEAKAGE OF PLASTICS INTO NATURAL SYSTEMS & OTHER NEGATIVE EXTERNALITIES

PLASTIC PACKAGING IS KEY TO OUR MISSION AND HAS VALUABLE FUNCTIONS ...



... WITH NEGATIVE EXTERNALITIES

Unsustainable
Growing negative externalities

2014

2050

1. Plastic Share of global Oil consumption



6%



20%

2. Ratio Plastic to fish in the ocean



1:5



>1:1

3. Plastic share of Carbon budget



1%



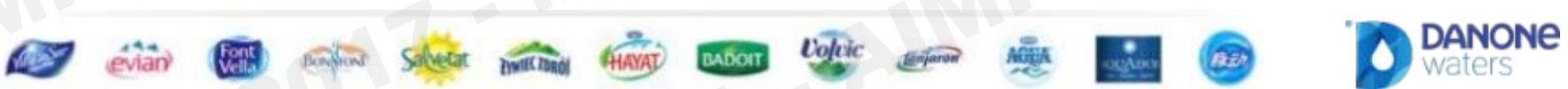
15%



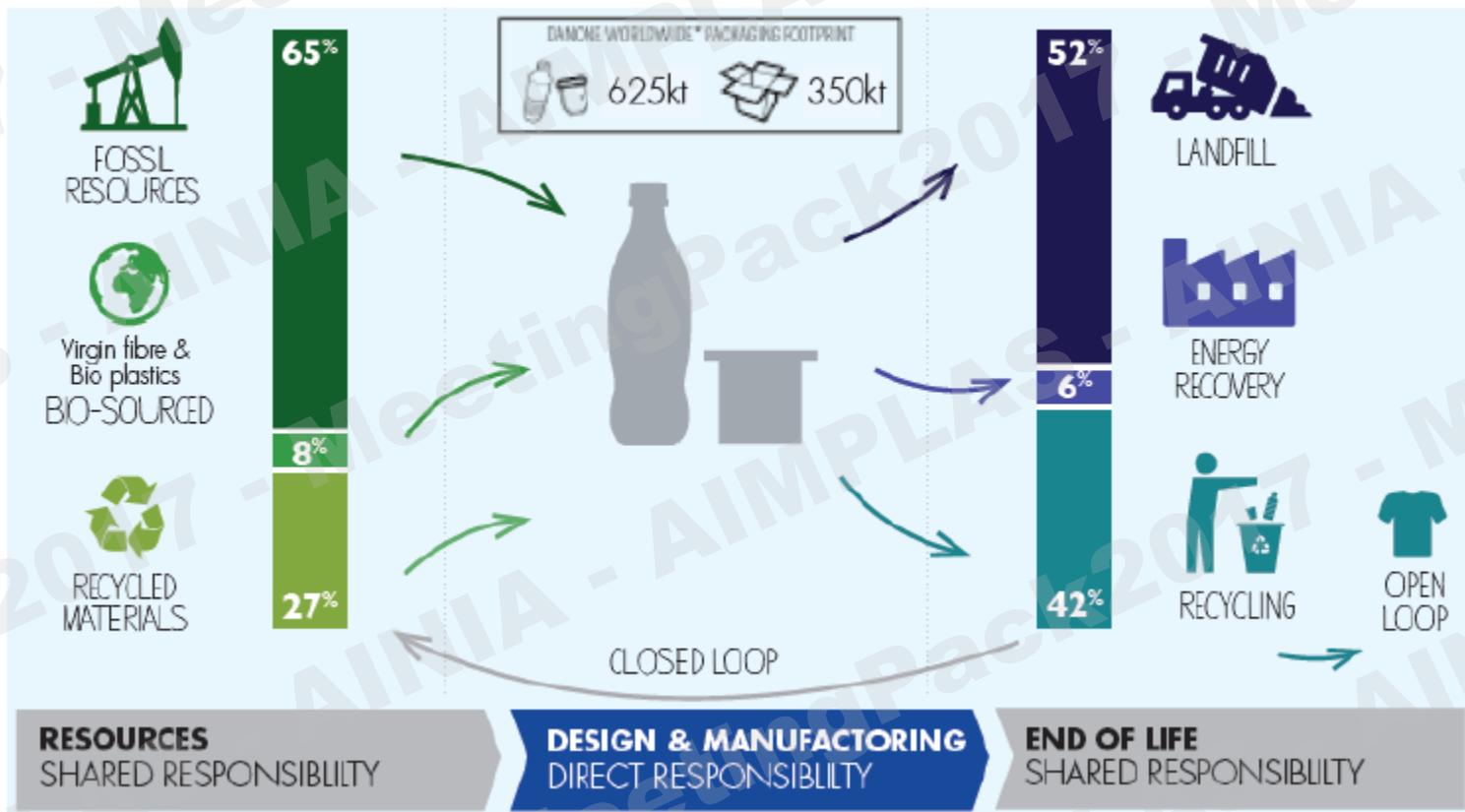
HOW DO WE INTEGRATE CIRCULAR ECONOMY AT DANONE ?



1. DANONE WORLDWIDE ANALYSIS OF PACKAGING PUT ON THE MARKET.



PACKAGING IS A COMPLEX VALUE CHAIN FROM UPSTREAM TO DOWNSTREAM



2. DESIGN FOR CIRCULARITY



RESPECT DESIGN FOR RECYCLING RULES



Size & shape

Weight

Resin grade

Colorants

Barrier technologies

Additives

Caps & closures

Liners, seals & valves

Labels & sleeves

Adhesives

Inks

Other components

EUROPEAN PET BOTTLE PLATFORM

WWW.PETBOTTLEPLATFORM.EU

- **Main objective :**

- Evaluate PET bottle manufacturing technologies and products
- Allow new PET bottle innovations, while minimizing the economic and environmental consequences for the European PET recycling industry.

DESIGN GUIDELINES

	YES Full compatibility – materials that passed the testing protocols with no negative impact OR materials that have not been tested (yet), but are known to be acceptable in PET recycling	CONDITIONAL Limited compatibility – materials that passed the testing protocols if certain conditions are met OR materials that have not been tested (yet), but pose a low risk of interfering with PET recycling	NO Low compatibility – materials that failed the testing protocols OR materials that have not been tested (yet), but pose a high risk of interfering with PET recycling
<u>Container</u>	<u>PET</u>		<u>PLA</u> ; <u>PVC</u> ; <u>PS</u> ; <u>PETG</u>
<u>Size</u>			
<u>Colours</u>	<u>transparent clear</u> ; <u>transparent light blue</u>	<u>...</u>	<u>other transparent colours</u> ; <u>opaque</u> ; <u>metallic</u>
<u>Barrier</u>	<u>SiOx plasma-coating</u>	<u>carbon plasma-coating</u> ; <u>PA multilayer with <5 wt% PA and no tie layers</u> ; <u>PGA multilayer</u> ; <u>PTN alloy</u>	<u>PA multilayer with >5 wt% PA or tie layers</u> ; <u>monolayer PA blend</u> ; <u>EVOH</u>



FAN de crème STAR!

Nouvel Emballage



Onctueux - Crèmeux et Délicieux



fabriqué par FMCI - Abidjan - Côte d'Ivoire



POLYSTYRENE OF THE YOGHURT CUPS

- Advantages of polystyrene

- ✓ Not expensive
- ✓ Easy to transform
- ✓ Good performance on filling lines
- ✓ Good adhesion of sealing

- Disadvantages of polystyrene

- ✓ Poor barrier properties
- ✓ Very poor recycling future



TECHNICAL AND FINANCIAL CHALLENGE

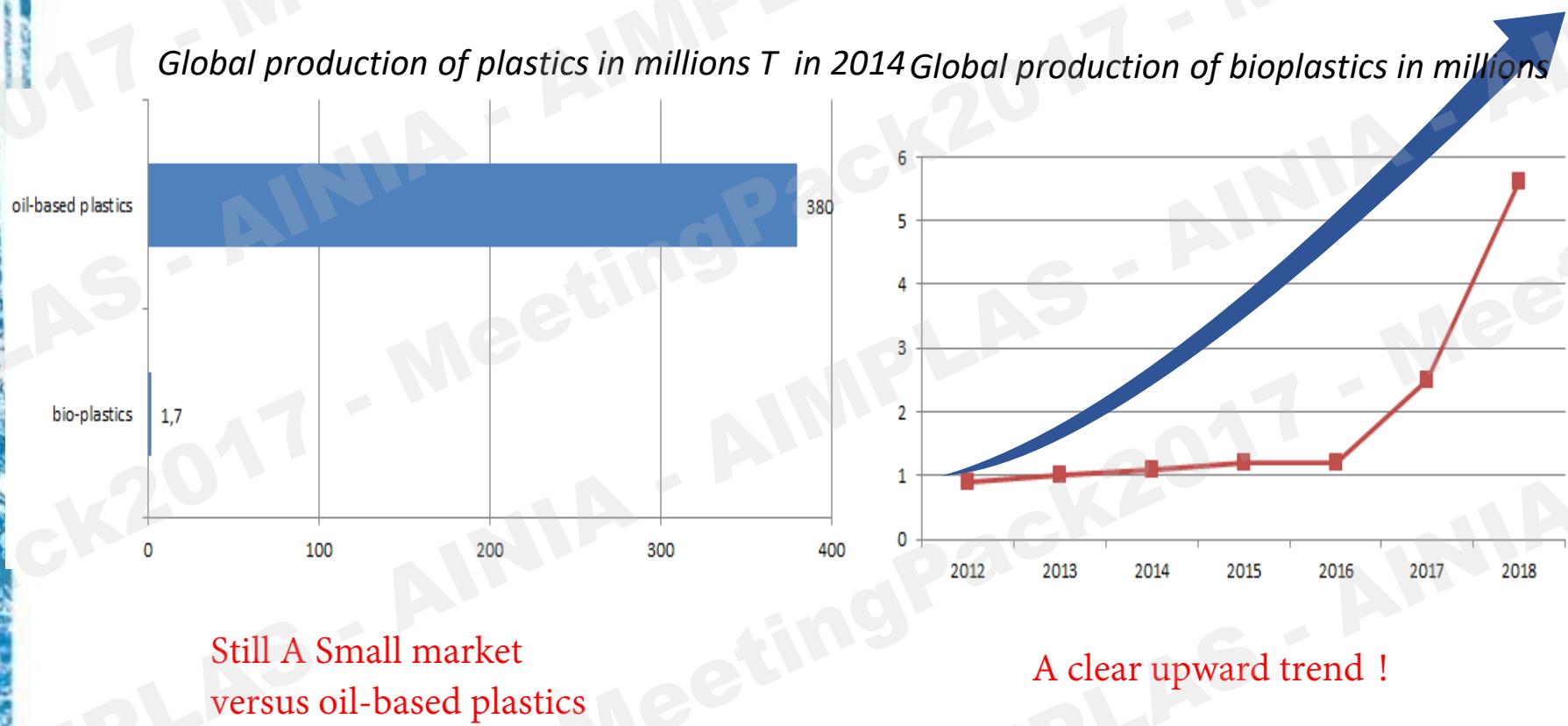
- Choose an alternative packaging material for PS.
Worldwide more than 250 filling lines are concerned.
- Possible alternatives :
 - PET (Polyethylene terephthalate - same material as for beverage bottles)
 - PP (Polypropylène)
 - Board (Back to history !)
 - ...
 - PLA (Polylactic Acid, a biodegradable polymer)



3. DECOUPLE PLASTIC PACKAGING FROM FOSSIL FEEDSTOCK

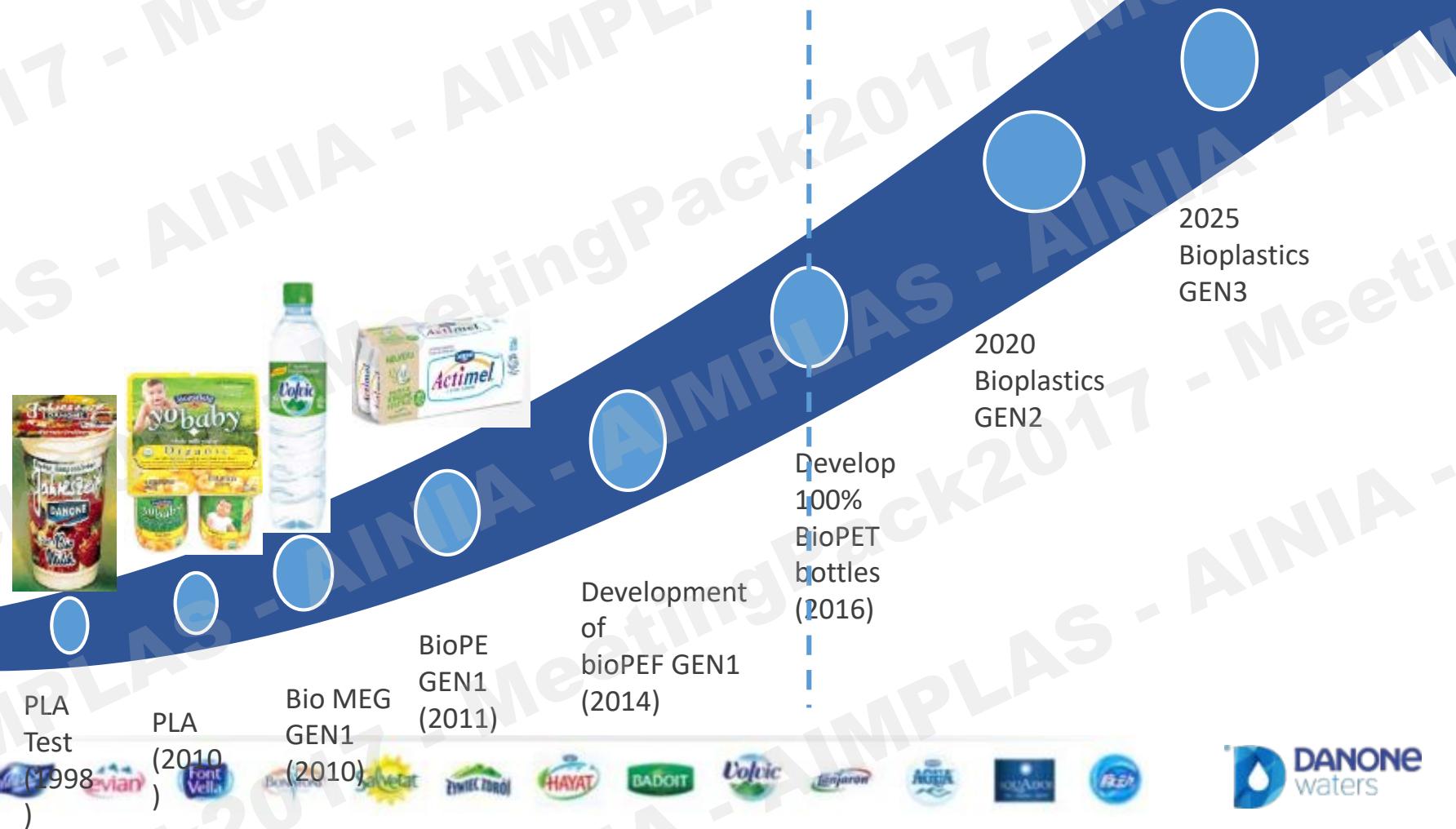


PART OF THE SOLUTION IS BIOPLASTICS : A SMALL BUT FAST GROWING MARKET



Source : European Bioplastics 2015

BIOPLASTICS ROADMAP



BIOPLASTICS : PLASTICS DERIVED FROM DIFFERENT RENEWABLE FEEDSTOCKS



Today

Cassava, corn starch, sugar cane, beet...

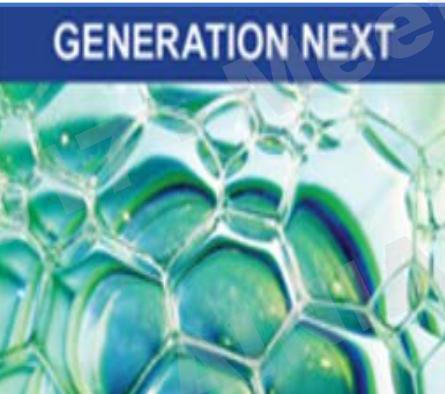
Feedstock potentially suitable for food or feed



Industrial in 2020

Bagasse, wood chips, switch grass, straw...

Feedstock not suitable for food or feed



Industrial in 2025

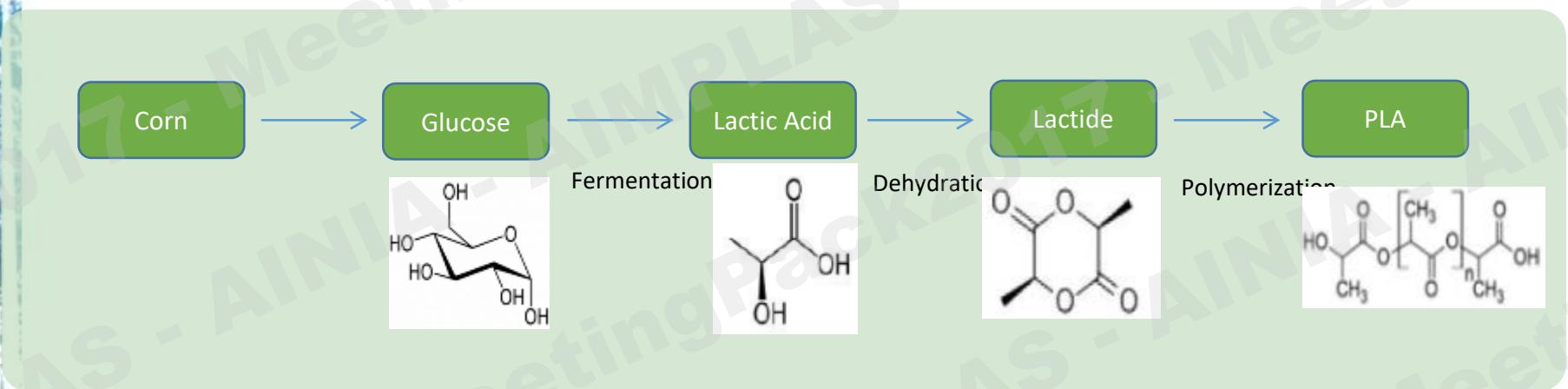
Algae -Syngas (gasified organic matters or ind. off-gases)

Feedstock not suitable for food or feed



FOCUS ON A COMMERCIAL BIOPLASTIC : PLA

- PLA = poly(lactic acid) = a biobased plastic that can replace effectively PS in cups



- Opportunity for GEN2 → 2020

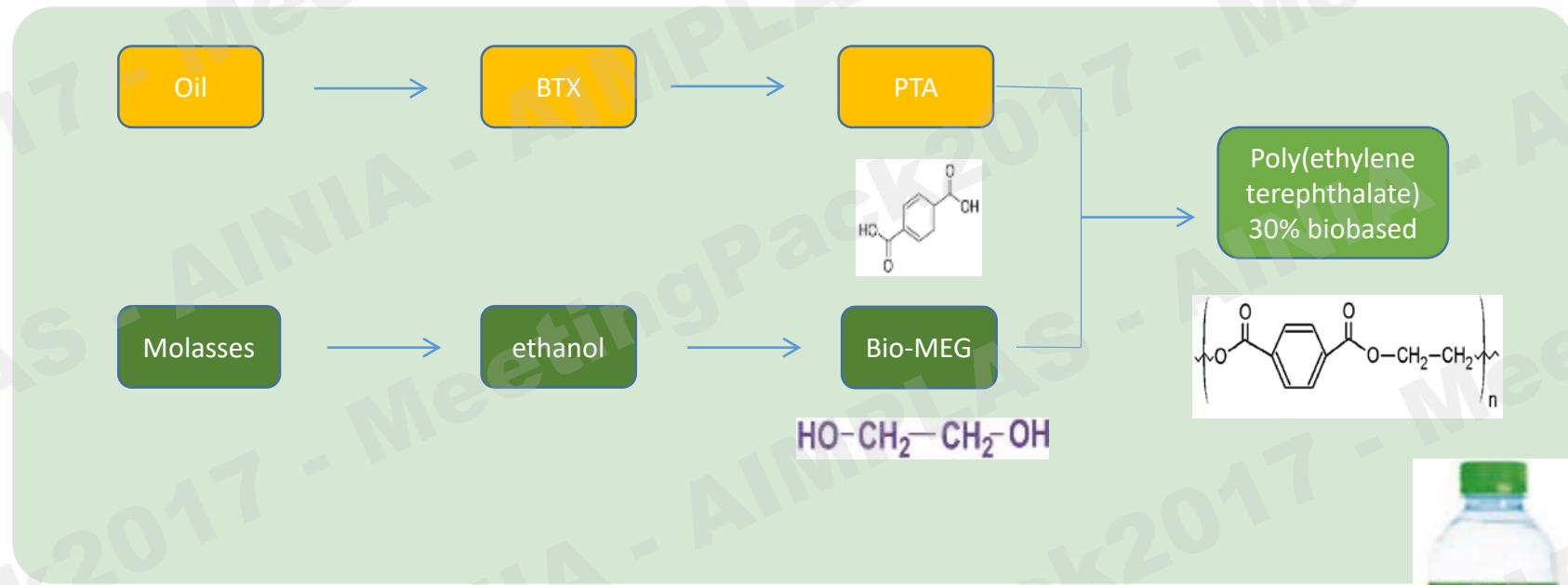


DANONE PLA YOGHURT CUPS USED IN GERMANY



FOCUS ON A COMMERCIAL BIOPLASTIC : BIOPET-30%

- BioPET-30% = bio-poly(ethylene terephthalate) = drop-in solution to replace oil based PET



- PET with bioMEG = 30% biobased mass content
- Danone lunched in 2011
- Also used by our competitors = Coca- Nestle etc..



USE BIO-SOURCED MONOMERS ... AND OTHER TECHNICAL SOLUTIONS.

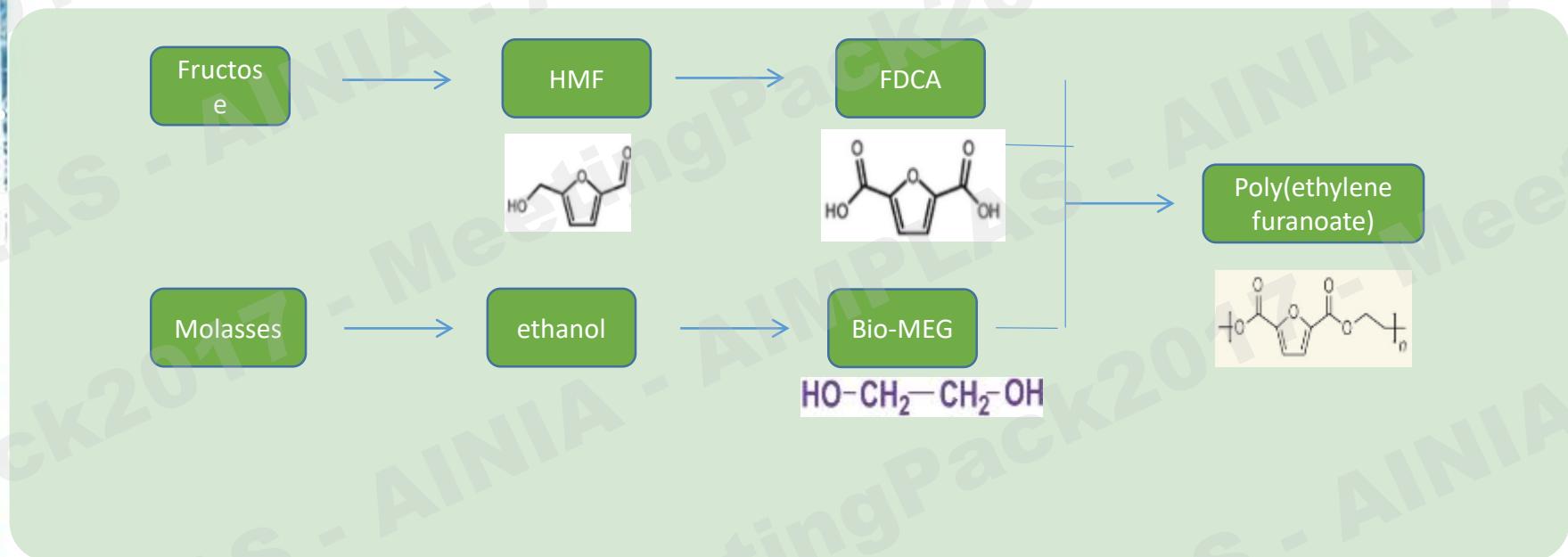


Circular economy is frequently the result of a combination of different techniques !



UNDER DEVELOPMENT WITH DANONE : PEF

- can replace PET in bottles application
- with better barrier properties to gas (O₂, CO₂, water) → sparkling and oxygen sensitive products



But potential conflict with PET regarding recycling (Max 5% PEF in PET)



BENEFITS OF USING BIOPLASTICS

Benefits	Exemple
Savings of fossil resources	The production of 1kg PLA instead of 1kg PS saves 1,31 kg of oil-equivalent (*)
Reduction of the environmental footprint of our packaging	Carbon footprint PLA = 0,62 kgCO ₂ e/kg vs PS = 3,25 (**)
Using a feedstock with a lower price volatility vs oil	Oil volatility in the last 10 years = 100% vs 6% for wood
Improving the acceptability to many households	Bioplastic bottle is seen by our consumer as the bottle of the future (that will replace the PET one)

4. AFTER-USE SYSTEMS WHAT ARE THE CHALLENGE TODAY?



ORGANIZED COUNTRIES

NON ORGANIZED COUNTRIES



Landfilling is still the 1st option in many EU countries

Plastics waste going to landfill (2014)



More than 50% of plastics waste is landfilled



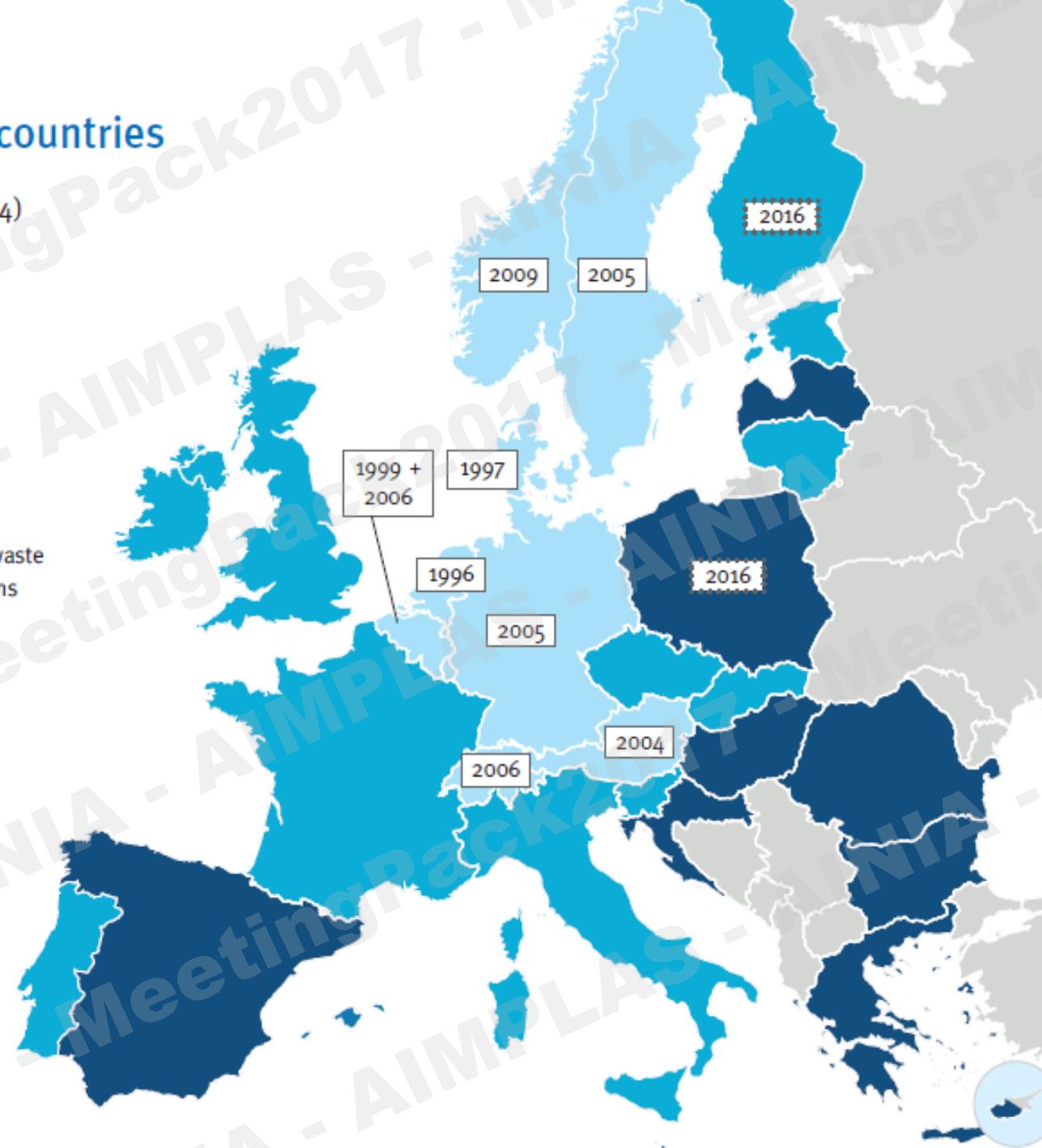
Between 10 and 50% of plastics waste is landfilled



Less than 10% of plastics waste is landfilled. i.e. landfill bans

2006 Date of landfill ban in force

2016 Date of future landfill ban



TOO MUCH LITTER !



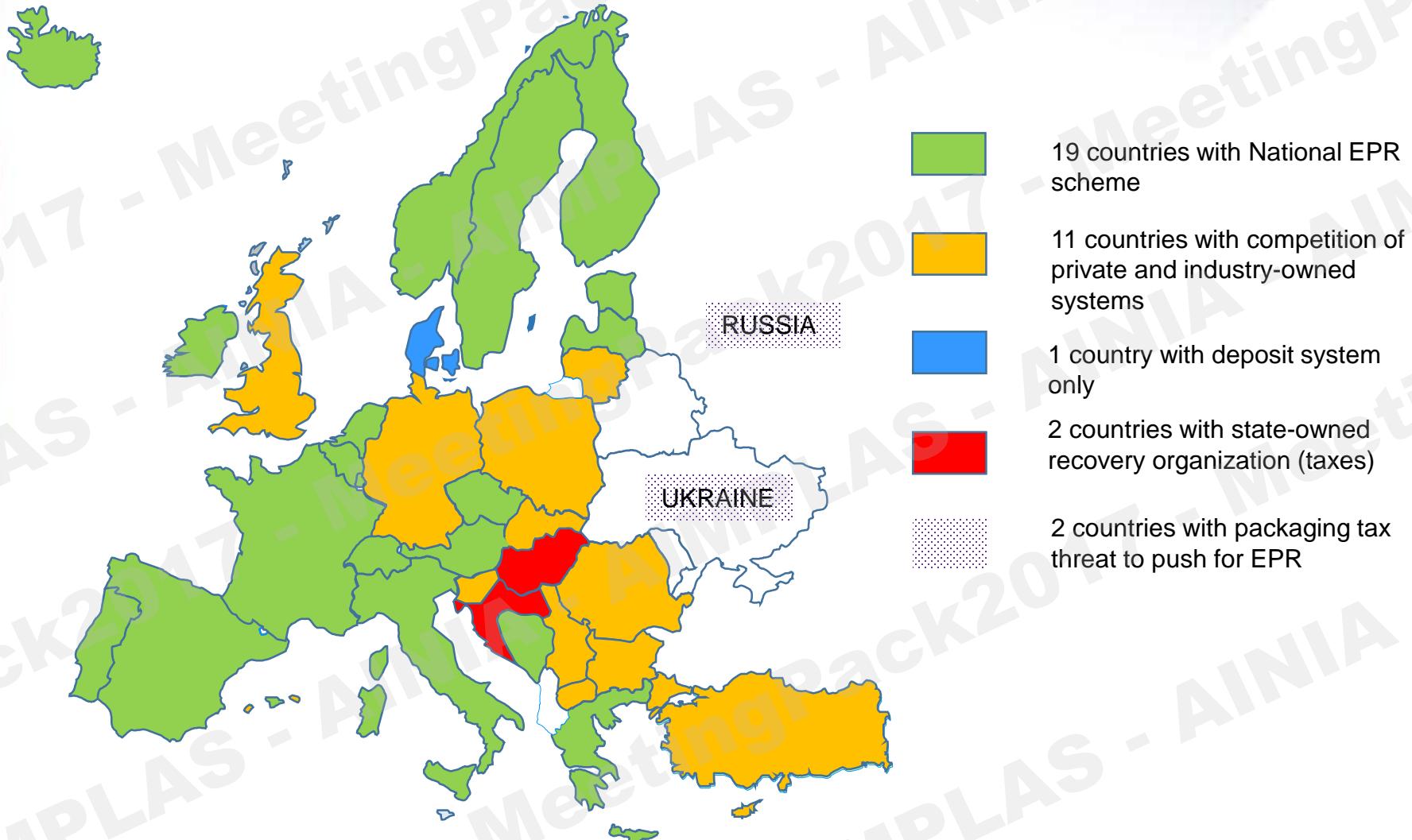
 Lipton

TASTE
GREEN
FEEL
GOOD

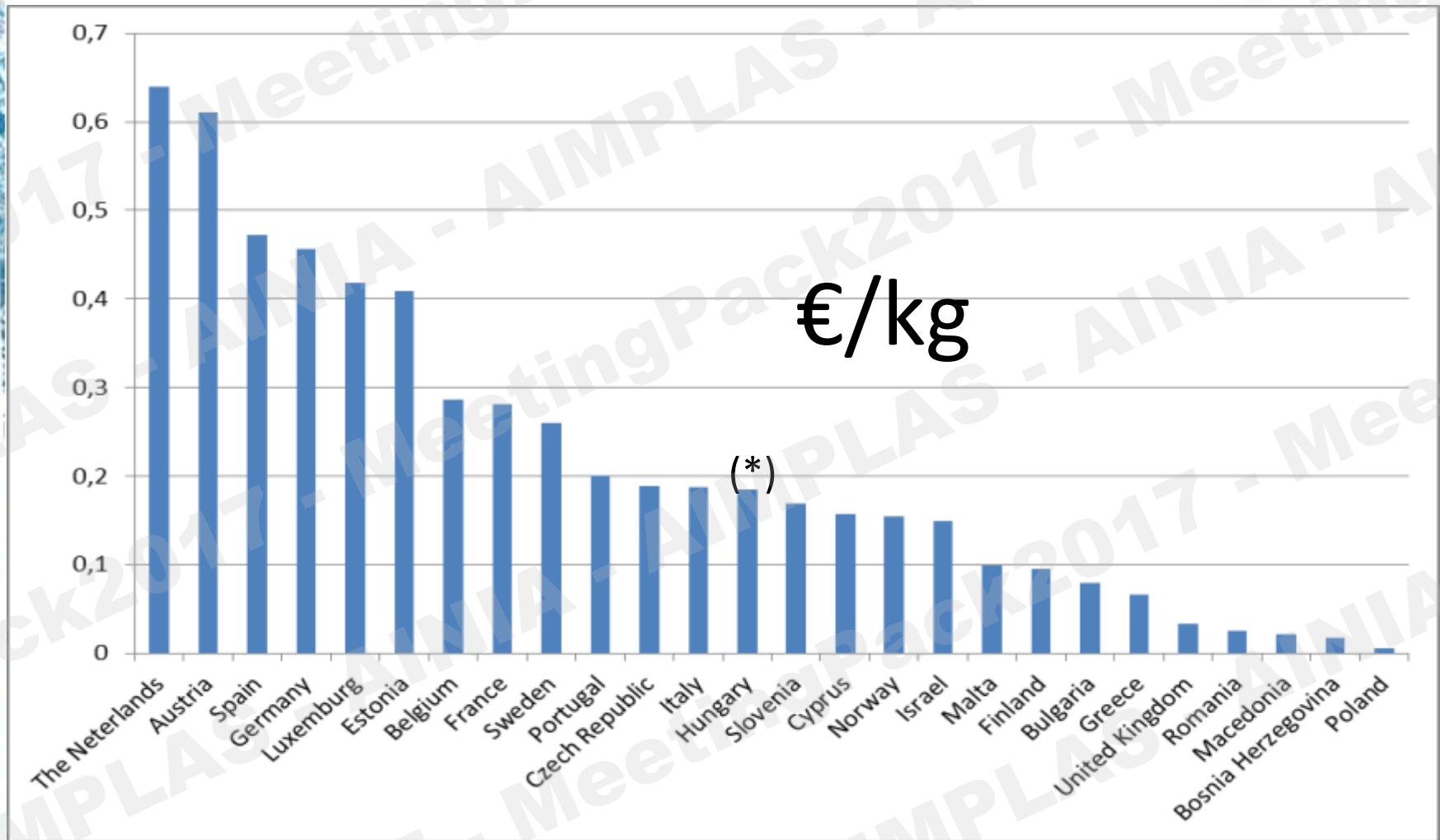


KLEINE DAAD
GROOT RESULTAAT

THE EXTENDED PRODUCER RESPONSIBILITY SCHEMES IN EUROPE (STATUS 2015)



COMPLIANCE COST OVERVIEW. FEES PAID IN 2015 FOR YOGHURT CUPS IN POLYSTYRENE

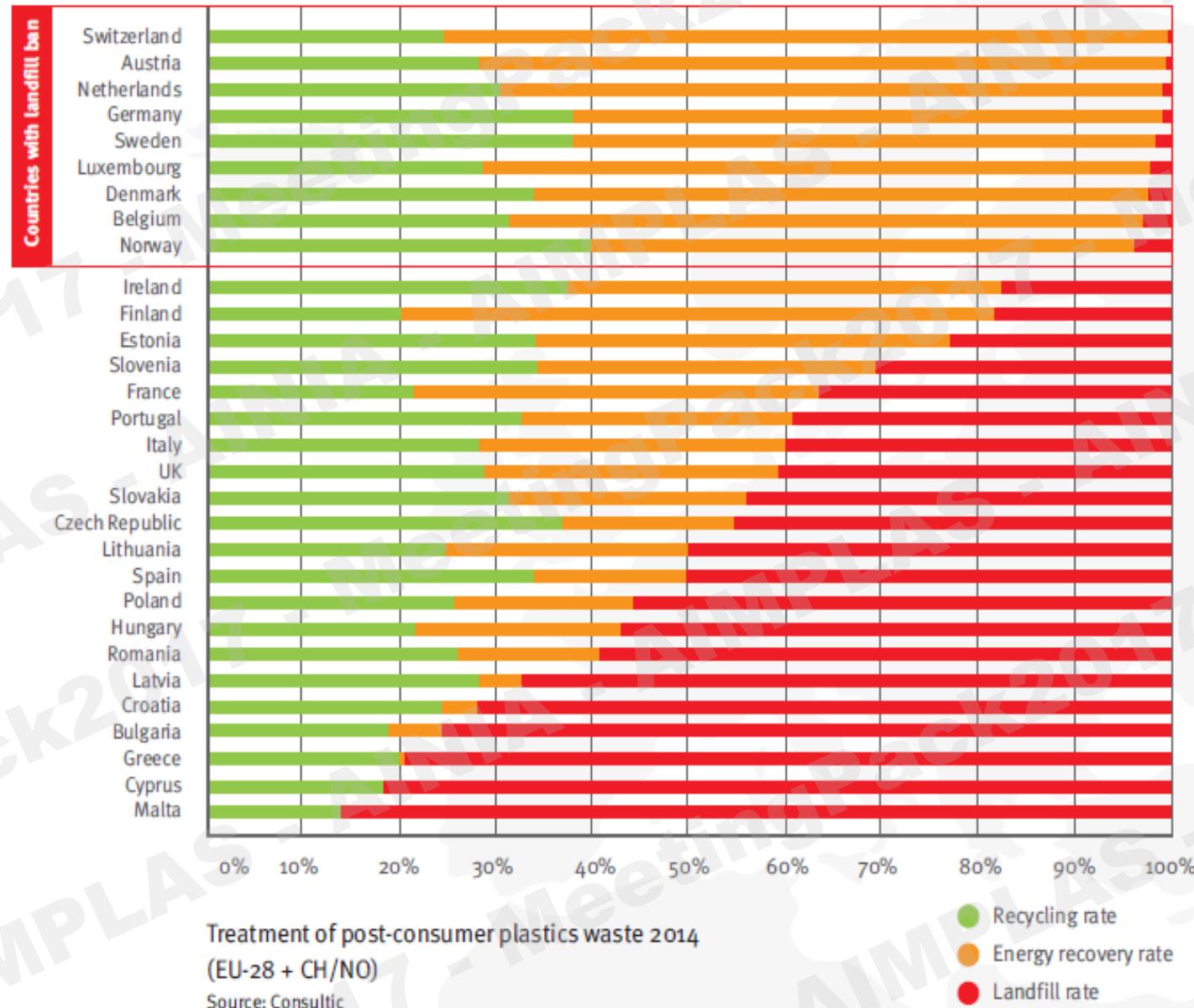


HOW THE FEES OF THE SCHEMES DIFFER :

- Scope of activities : household packaging only → up to all packaging
- Share of costs : recycling costs up to total costs
- Recycling quotas : 22,5% up to 60% for plastics
- Collection system : bring system up to kerbside collection
- Time allowed for implementation : 1 year to 10 years
- Need to cover all households
- Acceptable ways of recovery
 - energy recovery & materials recycling
 - no energy recovery
- Number of free-riders
- Labour costs
- Multiple compliance schemes



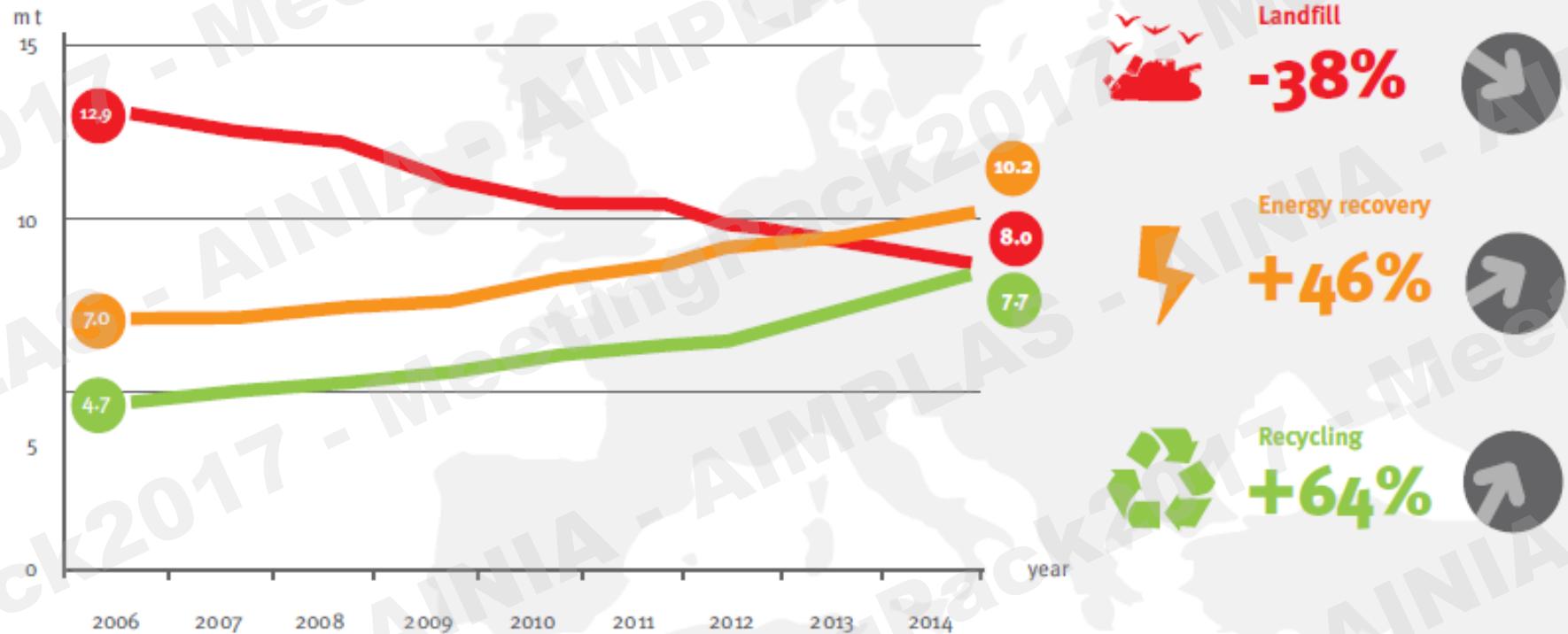
In general, countries with landfill ban achieve higher recycling rates



Too much differences between EU member states

Since 2006 recycling and energy recovery have increased

The annual average of post-consumer plastics waste generation from 2006 to 2014 is 25 million tonnes



Total plastics waste recycling and energy recovery from 2006 to 2014
Source: Consultic

But progress has
been made !

EASY ACCESS TO THE RIGHT INFRASTRUCTURE FOR CONSUMERS TO SEPARATE WASTE.

Container parcs



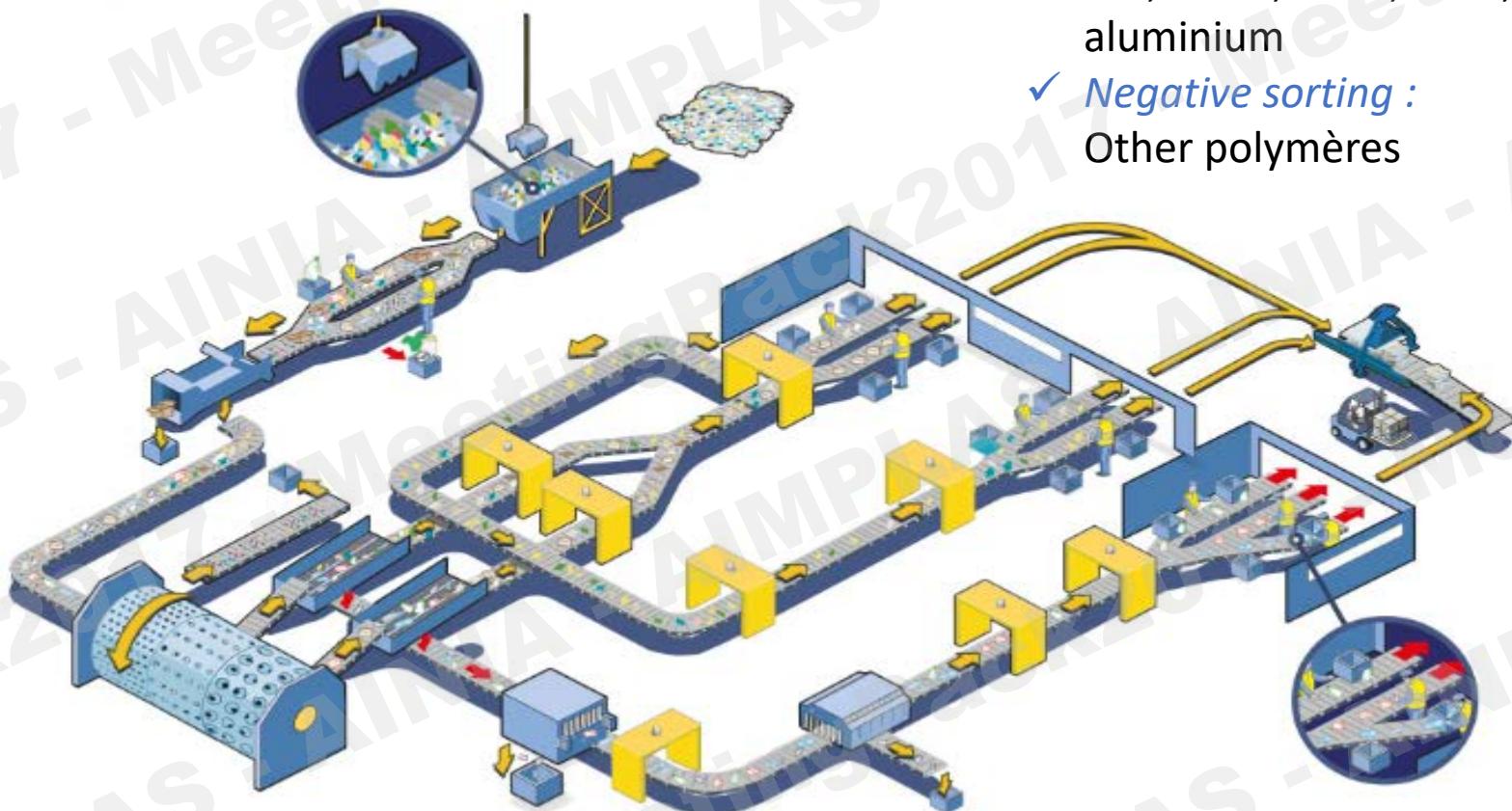
Glas igloos



Curbside collection



MODERN PACKAGING WASTE SORTING PLANTS



✓ *Positive sorting :*

PET, HDPE, LDPE, steel,
aluminium

✓ *Negative sorting :*

Other polymères



PRODUCERS PAY FOR ADVERTISING: EXAMPLE IN FRANCE:



PRODUCERS PAY FOR ADVERTISING: « YOU CAN LEAVE A MORE BEAUTIFUL TRACE ON EARTH »



A photograph showing an open cigarette pack and a cigarette butt lying on a sandy beach. The pack is white with red text that reads "JETÉ PAR PAUL BÉARD" and "LE 05/07/2014". The cigarette butt is partially burnt and lies nearby.

VOUS POUVEZ LAISSER UNE PLUS BELLE TRACE SUR TERRE.

vacancespropres.com

AMF

AMF

LES DÉCHETS, C'EST POUR LA POUBELLE.



CREATE AWARENESS AMONG CONSUMERS USING ON-PACK COMMUNICATION

In
France

Simple, efficace et prêt à l'emploi, la nouvelle signalétique :

INTERPELLE



ENSEMBLE
RÉDUISONS L'IMPACT
ENVIRONNEMENTAL
DES EMBALLAGES

MOBILISE



BARQUETTE ET
FILM PLASTIQUE

À JETER

ÉTUI CARTON
À RECYCLER



EXPLIQUE

Les matériaux sont nommés afin de faciliter la consigne de tri.

L'accent est mis sur la finalité du geste et non pas sur le contenu qui peut varier d'une commune à l'autre en fonction du dispositif de collecte.

En option, un levier de personnalisation supplémentaire : le renvoi vers le site et le Numéro Vert d'Eco-Emballages pour répondre aux questions des consommateurs.



ORGANIZED COUNTRIES

NON ORGANIZED COUNTRIES





THE « NOVO CYCLO » PROJECT IN BRAZIL

- Supported by DANONE ECOSYSTEM FUND
<http://ecosysteme.danone.com/>

AIM:

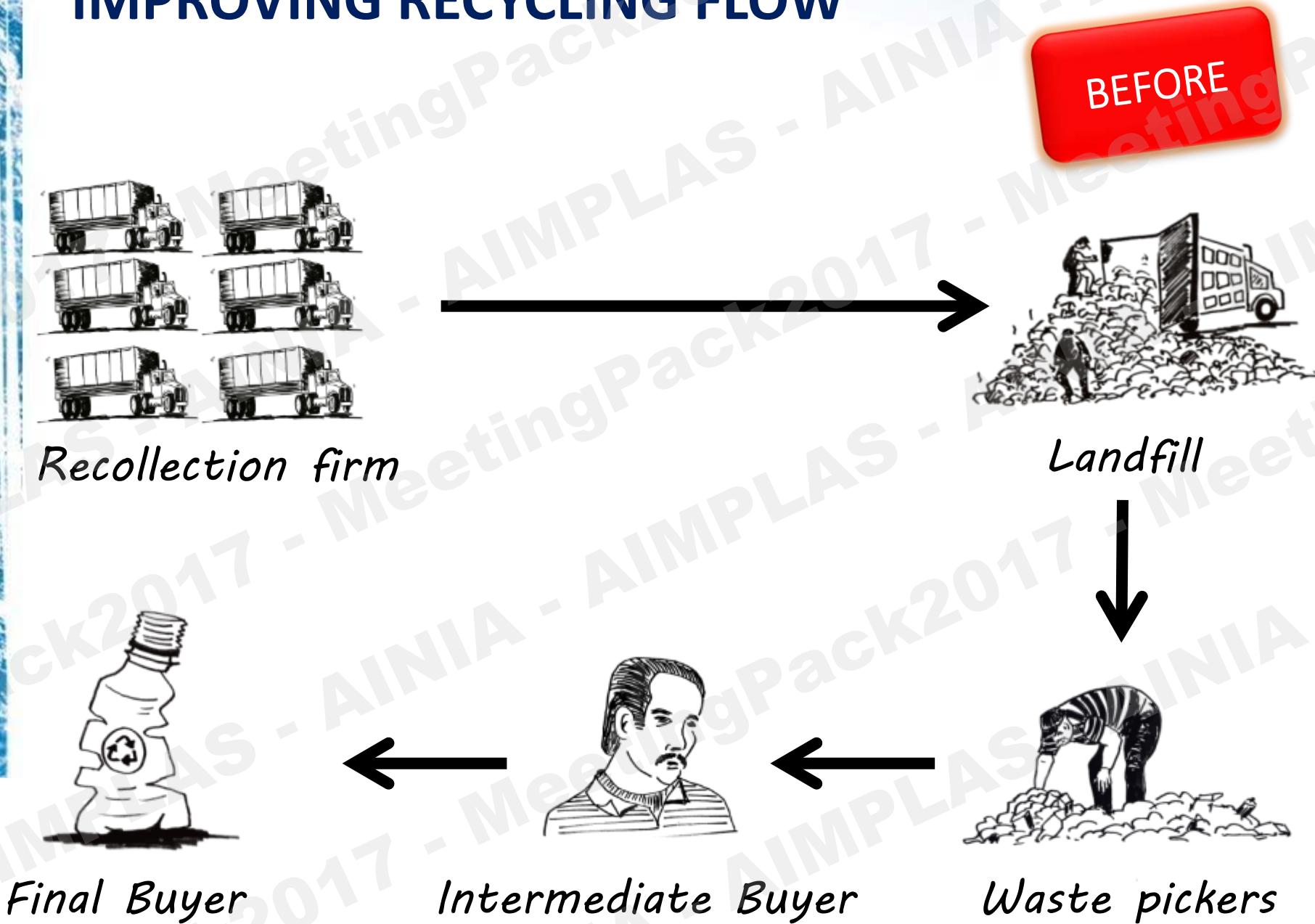
- **Professionalize waste pickers**
 - through creating waste management centers,
 - setting up sale and resale cooperatives,
 - delivering management training to help them manage their own business independently.

IMPACTS:

- **Social** : consolidates existing jobs and creates new ones in a safer working environment. It will also raises awareness of conditions for waste pickers in the country.
- **Business** : Danone Brazil develops its rPET industry through the development of sustainable waste management practices.



PROJECT IDEA: IMPROVING RECYCLING FLOW



PROJECT IDEA: IMPROVING RECYCLING FLOW

TODAY



Recollection firm



Final Buyer



Segregation Plant



Landfill



AN INNOVATIVE RECYCLING BUSINESS MODEL BASED ON COOPERATIVE ORGANIZATION



Improve Work and Life conditions



23 cities of
Minas Gerais



27 cooperatives



More than
400 pickers

Increase selective collection on the cities

Municipal
Selective Collection



Improve recovery rate in
south MG from 5% to
25%

Co-create Pickers Cooperatives Network in South MG



Direct access to the industry



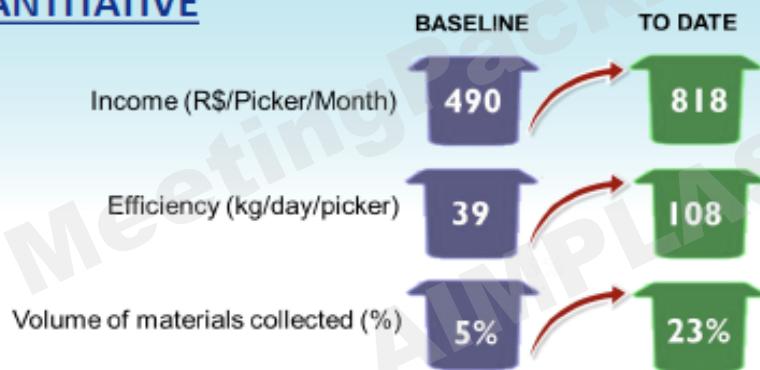
1.3 MM people directly impacted by the project with the Selective Collection Program.

WE ARE HERE!



IMPACTS OF THE PROJECT

➤ QUANTITATIVE



- People directly empowered : **505** with 318 women
- Indirect beneficiaries : **1 300 000** people

➤ QUALITATIVE

- Improved working conditions
- Better quality of life and job satisfaction.
- An operational team that checks the weekly progress



MARIA AGOSTINA, picker

"Comparing with the past, we are now in "heaven" and growing step by step everyday. People come to help us and we are going further. We are living and learning "

➤ AWARDS



- 4th in "Benchmarking Brasil" Award
- 2nd in Chamber of Commerce Brazil-France "LIF Award"

3

Scientific
Papers

Reference
in the
Brazilian
Environ-
mental
Ministry



Setor de
Armazenamento
Papel
Plástico



In Brazil : 600 cooperatives working with 60.000 “waste-pickers” on a total of 400.000 officially recognized in the country (In reality there are more than 1 million)

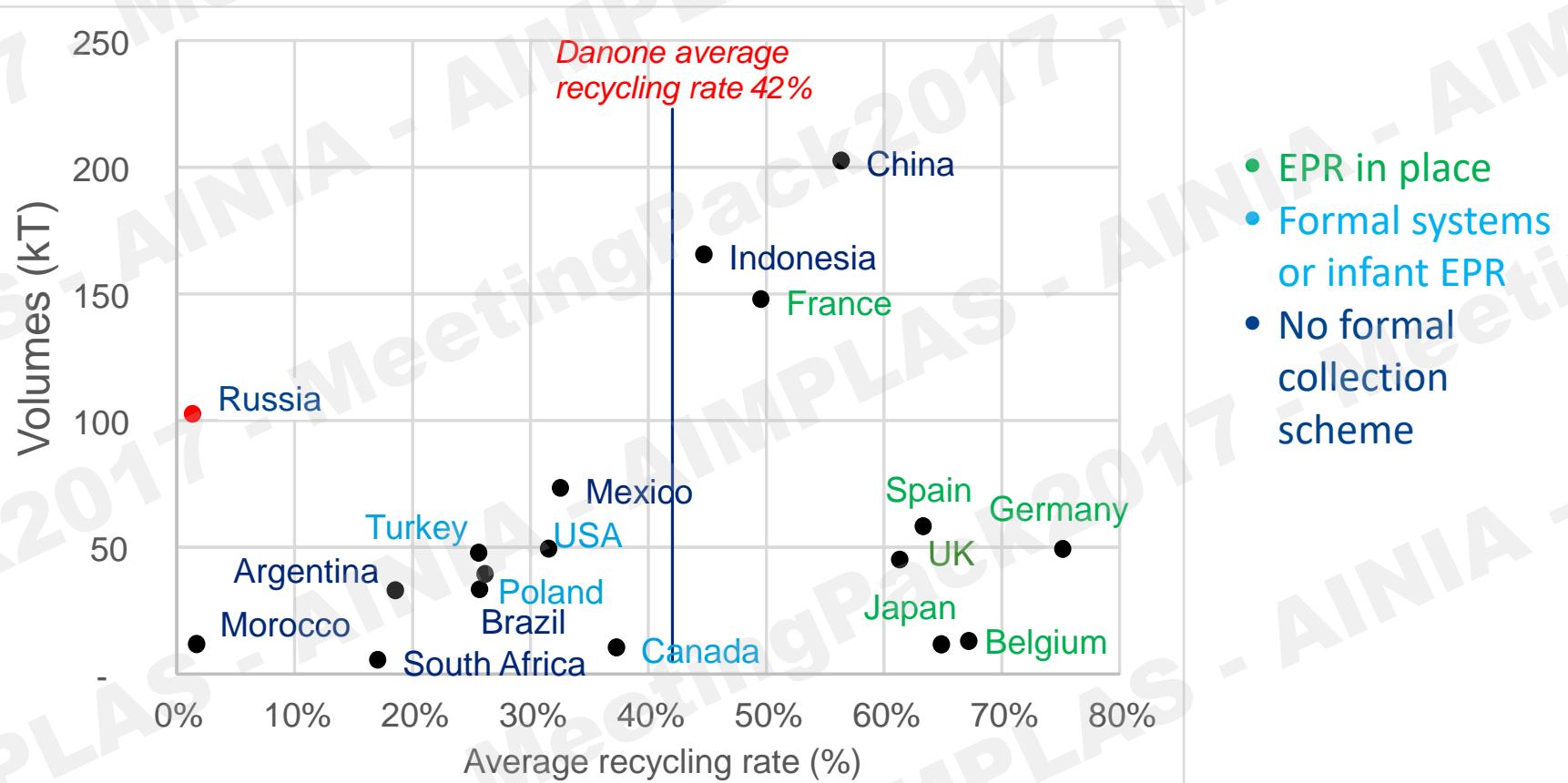
RUSSIA



- ✓ 143 million inhabitants
- ✓ 57 million tons solid household waste annually
- ✓ 90% landfilling
- ✓ 1000 landfills = 40.000 km²
- ✓ 5-7% recycling



DANONE PACKAGING WASTE MANAGEMENT IN RUSSIA AND OTHER COUNTRIES



TO DO ...

1. Robust analytical monitoring
 - Confirm the volumes split by material
 - Create a dynamic reporting
2. Understand & confirm End of Life context
 - Through industry association RusPec or other ?
 - Set up collection, sorting, recycling chain
 - Fix regulatory context (= avoid taxes on packaging)
 - Create quickly EPR pilot projects
3. Assess our own waste end of life
 - Post consumer
 - Post industrial
4. Co-create a second-life for all plastics



DANONE new pack policy is now on line !

[HTTP://WWW.DANONE.COM/EN/FOR-ALL/SUSTAINABILITY/POSITION-PAPERS-AND-POLICIES/](http://WWW.DANONE.COM/EN/FOR-ALL/SUSTAINABILITY/POSITION-PAPERS-AND-POLICIES/)



GOALS OF THE NEW PACK POLICY

- GOAL 1: Use sustainable resources
- GOAL 2: Optimize weight and move towards 100% circular by design.
- GOAL 3: Zero plastics to landfill for our industrial waste.
- GOAL 4: Innovate to ease life of consumers and engage them to sort & recycle.
- GOAL 5: Create a second life for all plastics.





THANK YOU !

